ACMER

P3-2W IR
Engraving Parameter

Parameter / Material	Speed (mm/min)	Max Power (%)	Min Power (%)	Line Interval	Effect
Anodized Aluminum	30000	100	0	0.02	
Anthracite Aluminum	30000	100	0	0.02	
Stainless Steel	10000	100	0	0.02	
White ABS	20000	100	0	0.02	
Black ABS	20000	100	0	0.02	
Black Acrylic	15000	100	0	0.02	
Rock	20000	100	0	0.02	
Leather	20000	100	0	0.02	
Black Rubber	30000	100	0	0.02	
Yellow Copper	30000	100	0	0.02	
Purple Copper	30000	100	0	0.02	